Artificial Intelligence in Roll Pass Design

A New Era of Efficiency and Innovation



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by Faruk Imamoy:

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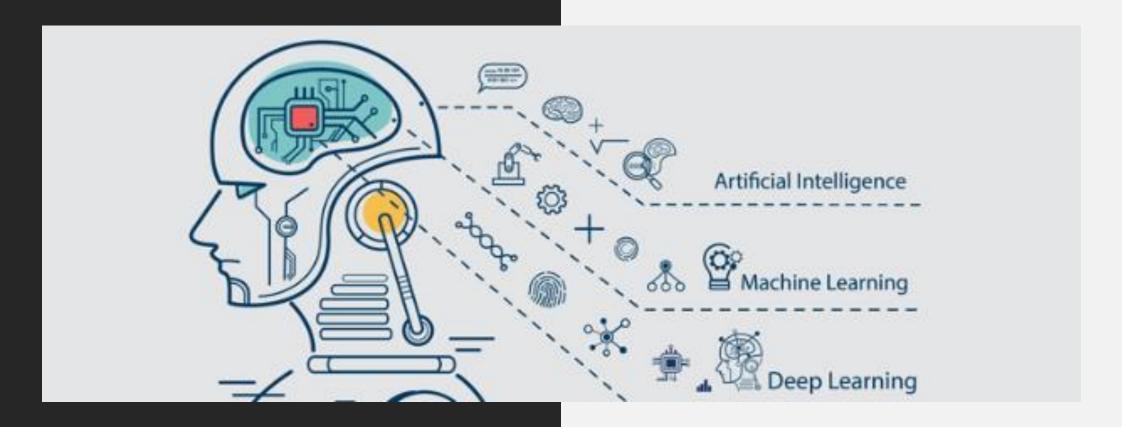
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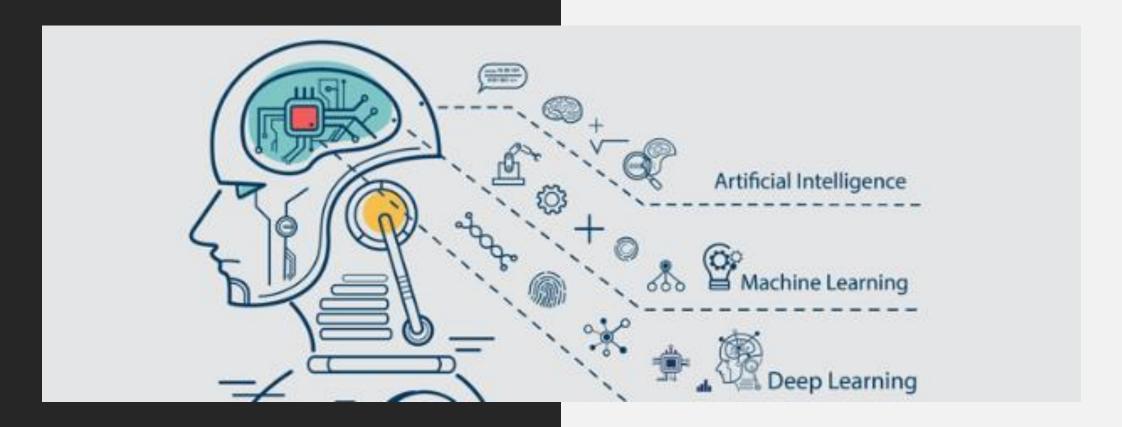
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WHAT IS AI?

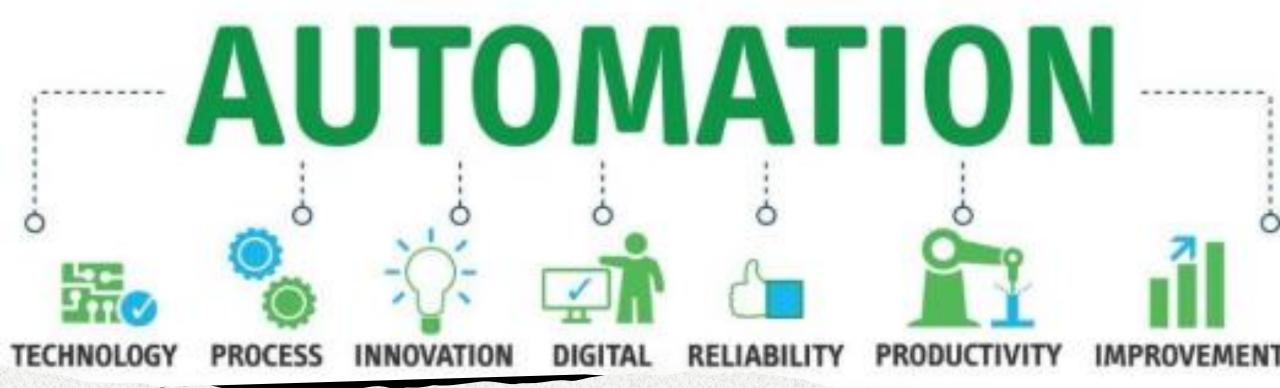
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IS ARTIFCIAL INTELLIGENCE SAME AS AUTOMATION?



What is Automation?

Automation

Workflows that run automatically



- Good for replacing repetitive or mundane tasks
- Relies on a predetermined set of rules: when this happens, then do this

AI

Machines that can "think"



- Able to analyze massive datasets, learn from that data, and then make decisions based on it
- Quality of output is dependent on effective human prompting and accurate data



AI IS VAST

GENERATIONS OF AI

PREDICTIVE AI

GENERATIVE AI

AGENTIC AI





LARGE LANGUAGE MODULES





What is prompt?

A **prompt** is the **input or instruction** given to an Al system to generate a response.

- Exercise 1
- Exercise 2



CLEAR INPUT CLEAR OUTPUT VAGUE INPUT VAGUE OUTPUT





How AI is Changing Roll Pass Design?

- Explain Design formulas, process parameters, rolling theory
- Create checklist to Identify the flaws in rolling
- Design roll passes through prompts

Explain Design formulas, process parameters, rolling theory

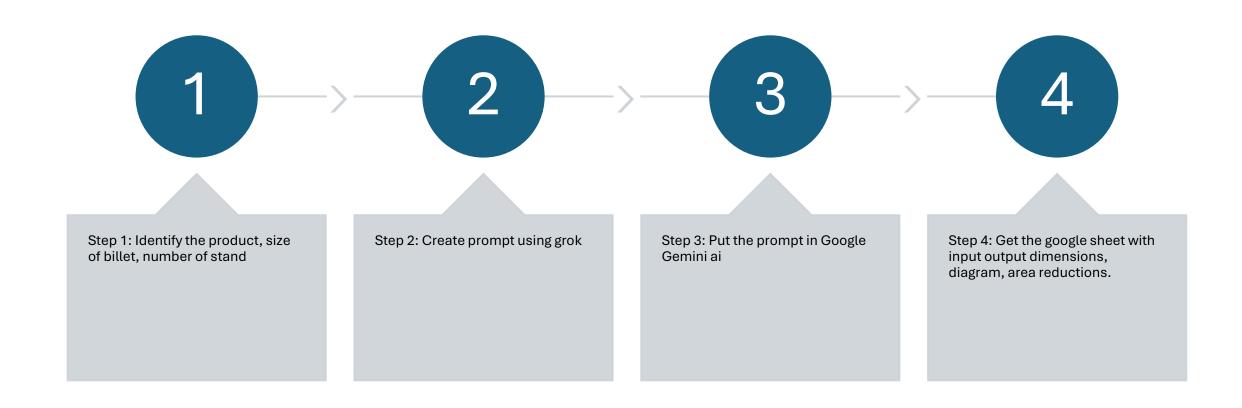
Demonstration: What is Pitch line and how to calculate it?

Create checklist to Identify the flaws in rolling

Problem: Uneven elongation between passes

TASKS LIST	IN PROCESS	TESTING	DONE
Text here			

Design roll passes through prompts



Create rectangle in autocad using Al

- Prompt: Create a four sided polygon using LISP where the user is prompted to provide the first three points and the fourth side is on the side of the first point so that the final shape makes a parallelogram.
 - Step 1: Put the prompt in any AI tool
 - Step 2: Save the code on desktop through a text document
 - Step 3: Rename the file to C folder name and save as lsp
 - Step 4: Load the file to Autocad
 - Step 5: Generate the command as per file.
 - Step 6: Drawing is ready

Future Trends

- •Integration of Theoretical LLM Pass Design with Advanced CAD Tools
 Leveraging AI models to automatically generate optimized pass sequences in AutoCAD.
- •AI-Assisted Pass Design Flow Sheets
 Using prompts and intelligent automation to create detailed, error-free flow sheets efficiently.
- •Accelerated Innovation in the Steel Industry

 Harnessing AI for smarter design, reduced trial-and-error, and faster process improvements.



Conclusion

Foundational Knowledge Matters:

Understanding the basics of roll pass design is still essential to fully leverage AI tools.

Al as a Learning and Enhancement Tool:

All is here to assist, not replace. It can accelerate your learning and help you perform your job more efficiently.

Process Improvement:

Al can optimize processes, reduce trial-and-error, and enable smarter decision-making.

Future Potential:

As AI evolves, it could provide deeper insights, predictive capabilities, and continuous improvement opportunities in roll pass design.





